

機型 / Model		RC-32G		RC-32S	
加工能力 Machining Capacity	最大加工直徑 Max. Turning Diameter	Ø 32 mm 後拉富士筒夾 Pull Type Fuji 32		Ø 30 mm 前推西德筒夾 Push Type index 30	
		Ø 30 mm 前推西德筒夾 Push Type index 30		Ø 80 mm 油壓三爪夾頭 5" Hydraulic Chuck	
		Ø 80 mm 油壓三爪夾頭 5" Hydraulic Chuck		Ø 30 mm 前推西德筒夾 Push Type index 30	
	最大加工長度 Max. Turning Length	60 mm			
主軸 Spindle	主軸通孔 Through Hole	Ø 45 mm			
	主軸拉桿通孔 Draw Tube	Ø 35 mm			
	主軸馬達 Motor Drive	新代 SYNTEC 4.4 kw	寶元 LNC 4.0 kw	三菱 MITSUBISHI 3.7 / 5.5 kw	發那科 FANUC 3.7 / 5.5 kw
	主軸最高轉速 Max. Speed	6000 rpm			
軸向 Axis	軌道型式 Type	線軌 Linear			
	X軸行程 X-axis Stroke	210 mm			
	Z軸行程 Z-axis Stroke	200 mm			
	X軸伺服馬達 X-axis Servo Motor	0.75 kw			
	Z軸伺服馬達 Z-axis Servo Motor	0.75 kw			
	X/Z軸快速移動 X/Z-axis Rapid Speed	20 m/min			
刀具 Tools	刀具數 No. of Tools	6			
	外徑刀座 Turning Tool	□16 mm (Opt. □12mm、□20mm)			
	內徑刀具 Drill Shank	Ø 20 mm			
其他 General	油壓單元 Hydraulic Unit	0.75 kw			
	油箱容量 Coolant Tank Capacity	110 L			
	冷卻幫浦 Coolant Pump	0.56 kw			
	機械尺寸 Floor Space	L800 x W1680 x H1800 mm			
	重量 Weight	1720 kg	1520 kg		
	動力需求 Power Supply	AC / 3PH / 220V / 8kw			
	CNC控制器 CNC Controller	SYNTEC / LNC / MITSUBISHI / FANUC			

本公司保留機械及規格變更之權利，恕不另行通知。 Design and specification are subject to change without prior notice.
機械在一公尺範圍內之噪音值平均為80分貝。 The sound pressure level is 80 dB(A) at the position of one meter outside the machine.

標準配備 Standard Accessories

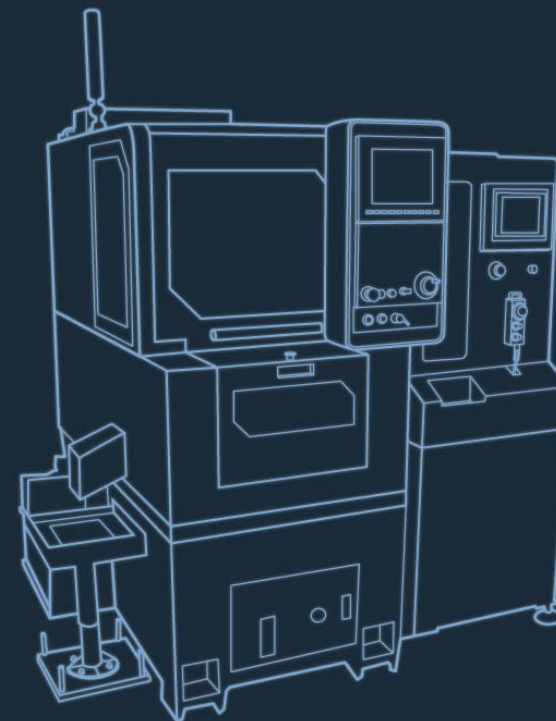
- 外徑刀座 Turning Tool Holder
- 鑽孔座(單孔) Drill Holder
- 鑽孔軸 Drill sharft
- 自動門裝置 Auto Safety Door
- 吹氣功能 Air Blow
- 警示燈 Warning Light
- 工作燈 Working Light
- 工具箱 Tool Kit Box

特殊選配 Optional Accessories

- 5英寸三爪油壓夾頭 5" Hydraulic 3 Jaw Chuck
- 油霧回收機 Coolant Mist Collector
- 30/70bar高壓出水裝置 30/70bar High Pressure Coolant Pump
- 油水分離機 Oil Skimmer
- 主軸中心出水 Spindle Inner Coolant
- 主軸中心檔料桿 Spindle Inner Stopping Bar
- 主軸中心推料桿 Spindle Inner Pushing Bar
- 鐵屑機 Chip Conveyor

RAY FENG MACHINE

PRODUCTS CATEGORY
RC-32G



RAY FENG MACHINE CO., LTD. 瑞豐機械

71757台南市仁德區大順路77號
No.77, Dashun Rd., Rende Dist, Tainan City 71757, Taiwan
Tel: +886-6-2716866
Fax: +886-6-2713678
E-mail: info@rfmcnc.com
www.rfmcnc.com

Copyright © RAY FENG MACHINE CO., LTD.

RC-32G

頂級的性能、經濟實惠的價位
Top Performance, Economical price

機械特色

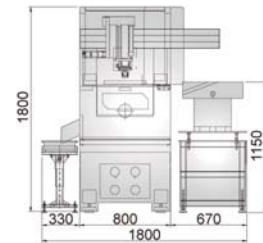
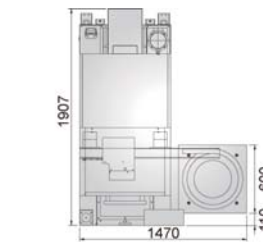
- 櫛式刀座系統擁有高精度的快速換刀與切削
- X, Z軸向使用線性滑軌並提供穩定性及高精度

Machine Features

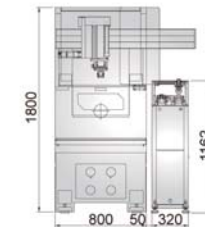
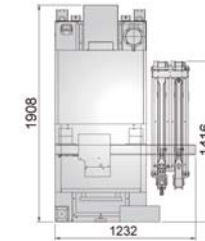
- Gang Type Tooling System has high speed cutting and High accuracy.
- Linear Guide provides stable, accurate and durable for X-axis and Z-axis.



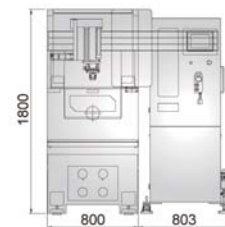
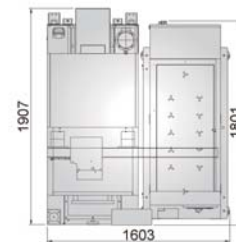
RC-32G 機械平面圖 RC-32G Mechanical plan



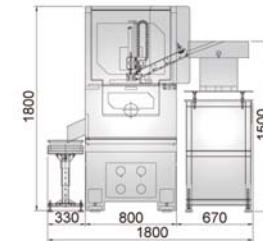
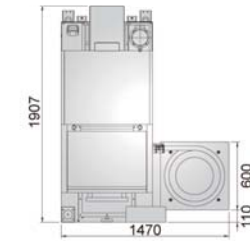
震動盤送料
Vibration Feeder



輸送帶送料
Conveyor Feeder



迴轉堆疊送料
Rotary Stocker



滑軌氣壓送料
Sliding Feeder



單件自動上下料的新選擇

New Design of Single Part Auto Loading CNC Lathe

特色

- 高效率及省佔地空間
- 兩種送料方式的選擇

Features

- High efficiency through space savings.
- 2 different designs for the auto loading ways.

